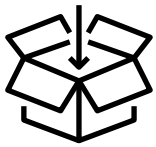


# FLEXIFACE FITTING INSTRUCTIONS

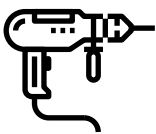


Kit includes everything required except for your skin.



## Contents

- 2 x horizontal rails with plastic trim clips
- 2 x vertical rails with plastic trim clips & corner cleats inserted
- Plastic plugs for solid walls
- Self tapping screws for cladding or solid walls
- 4 screws for fixing the side rails



## Tools Required

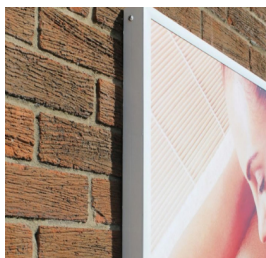
- Screwdriver
- Mallet
- Tape measure
- Level
- Hammer drill & suitable drill bit\*

\* For a solid wall - 6mm masonry drill bit. For a timber wall, a standard 6mm drill bit. For a cladded wall, a standard 3mm drill bit.



## Instructions

All lengths of extrusion are pre-drilled and unless otherwise specified, the corner cleats are already fitted to the vertical sides of the frame.



1. Start by taking all the plastic trim clips out of the extrusion and then fix the top rail. Mark & drill your wall, insert the supplied plastic plugs & screw the top rail to the wall, ensuring that the rail is straight and level.
2. Insert the two side rails to the top rail and then the bottom rail. Gently screw them together.
3. Mark the drill holes for the bottom rail and one of the side rails, ensuring that the bottom rail is also level and the corners are square.
4. Line up your PVC skin to the top rail and gently tap the Plastic Trim Clip into the extrusion, ensuring there are no wrinkles in the skin.
5. Pull the skin tight & tap in the bottom trim clip, then do the same for the sides. If there are any wrinkles you can prise out the trim clip & pull the skin tighter.
6. When you're happy that it looks good, take a sharp knife & trim the excess PVC from around the sign. Your installation is now complete.